

Indian Standard

REAFFIRMED

SPECIFICATION FOR SOLID-WOVEN IMPREGNATED HAIR BELTING FOR POWER TRANSMISSION

BALAJI INTERNATIONAL
68/1/3, Shree Krishan Vokat Lane,
Howrah - 711 101
VAT No. 19683382009
C.S.T. No. 19683382203

(Second Revision)

1. Scope — Covers the requirements for two grades of solid-woven impregnated hair belting used for power transmission.

2. Terminology — For the purpose of this standard, the following definitions shall apply.

2.1 Solid-Woven Belting — A belting which is woven solid by interweaving hair warps, cotton wefts and binders.

2.2 Tensile Strength — The load per unit area of the nominal cross section required to stretch a test piece to breaking point, the stress being substantially uniform over the cross section.

2.3 Elongation — The increase in length, expressed as a percentage of the original length of a test specimen, in a tensile test.

2.4 Permanent Set — The residual increase in length of the test piece, expressed as a percentage of the original length, after subjection to a specified stress for a specified period.

3. Grades

3.1 Hair belting shall be of the following grades:

Grade	Tensile Strength, Min
1	3 777 N/cm ²
2	2 943 N/cm ²

3.2 It is recommended that Grade 1 belts, in their untreated condition, may have a minimum hair content 60 percent by mass and Grade 2 belts may have a minimum hair content of 55 percent by mass.

4. Dimensions — Shall conform to Table 1.

4.1 The variation in width in one continuous piece of belting shall not exceed the following limits:

Width	Variation
Up to and including 125 mm	1.6 mm
Above 125 mm	3.2 mm

Example:

A 125 mm belt shall not vary by more than 1.6 mm in width throughout its entire length, but it will be acceptable in any of the following widths.

- a) 126.6 mm down to 125.0 mm, and
- b) 125.0 mm down to 123.4 mm.

4.2 Unless otherwise specified by the purchaser and agreed by the manufacturer, the lengths of rolls for different sizes of belting shall be:

- a) For widths up to and including 250 mm 100 m (approximately)
- b) For widths over 250 mm 75 m (approximately)

Pulleys and Belts Sectional Committee, EDC 48:3 [Ref: Doc: EDC 48 (2886)]

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